



## Product certificate K46428/06

Issued 2021-06-01

Replaces K46428/05

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### **SANPRESS tube 1.4521 and 1.4401 Seamless and welded stainless steel tubes for drinking water installations**

#### STATEMENT BY KIWA

With this product certificate, issued in accordance with the Kiwa Regulations for Certification, Kiwa declares that legitimate confidence exists that the products supplied by

### **Viega GmbH & Co. KG**

as specified in this product certificate and marked with the Kiwa®-mark in the manner as indicated in this product certificate may, on delivery, be relied upon to comply with Kiwa evaluation guideline BRL-K762/03 "Seamless and welded stainless steel tubes for drinking water installations" dated 16-01-2018.

Ron Scheepers  
Kiwa

*Publication of this certificate is allowed.*

*Advice: consult [www.kiwa.nl](http://www.kiwa.nl) in order to ensure that this certificate is still valid.*

CERTIFICATE

287180711

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Certification process  
consists of initial and  
regular assessment of:

- quality system
- product

## SANPRESS tube 1.4521 and 1.4401

### Seamless and welded stainless steel tubes for drinking water installations

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#### **PRODUCT SPECIFICATION**

The products mentioned below belong to this product certificate.

#### SANPRESS inox tubes 1.4521

SANPRESS inox tubes in the following diameters (mm):

15, 18, 22, 28, 35, 42, 54 mm

SANPRESS inox XL tubes in the following diameters (mm):

64.0, 76.1, 88.9 and 108 mm

#### SANPRESS inox tubes 1.4401

SANPRESS inox tubes in the following diameters (mm):

15, 18, 22, 28, 35, 42, 54 mm

SANPRESS inox XL tubes in the following diameters (mm):

64.0, 76.1, 88.9 and 108 mm

## SANPRESS tube 1.4521 and 1.4401

### Seamless and welded stainless steel tubes for drinking water installations

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#### **Fitness for contact with drinking water**


This product is approved on the basis of the requirements for hygienic aspects set in the "Regeling materialen en chemicaliën drink- en warm tapwatervoorziening" dated 01-07-2017 ("Materials and chemicals in the supply of drinking water and warm tap water Regulation"), published in the Government Gazette).

These hygienic aspects are based on two main criteria. The product shall permanently comply with:

- The product recipe approved during the assessment procedure. This recipe is not to be changed without prior approval by Kiwa according to the Kiwa approval procedure for the hygienic aspects;
- Specific product requirements for the hygienic aspects.

The recipe and specific product requirements are laid down in the for confidentiality reasons undisclosed 'appendix hygienic aspects' to this certificate.

#### **MARKING**

The Kiwa®-mark products are marked with the wordmark "KIWA" together with  or the abbreviated word mark .

Place of the mark:

- on the tube, with a maximum distance of 500 mm between the marks.

#### **Compulsory specifications:**

- manufacturer's name or logo;
- production date or code;
- outer diameter;
- material designation.

Method of marking:

- non-erasable;
- visible after assembly.

#### **APPLICATION AND USE**

The products are to be applied in combination with fittings meeting the requirements of BRL-K774 in drinking water installations in which a maximum working pressure of 1.0 MPa and a maximum temperature of 90 °C is permitted.

Remark: Because of risk of corrosion, it is not permitted to weld, solder or braze these pipes, as well as hot forge or bend them, unless additional requirements and specific treatment methods are formulated.

#### **RECOMMENDATIONS FOR CUSTOMERS**

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- Viega GmbH & Co. KG
- and, if necessary,
- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.