

Product certificate K86505/05

Issued 2021-06-01

Replaces K86505/04

Page 1 of 3

Stop- and ball valves

STATEMENT BY KIWA

With this product certificate, issued in accordance with the Kiwa Regulations for Certification, Kiwa declares that legitimate confidence exists that the products supplied by

Viega GmbH & Co. KG

as specified in this product certificate and marked with the Kiwa®-mark in the manner as indicated in this product certificate may, on delivery, be relied upon to comply with

Kiwa evaluation guideline BRL-K604 "Stop- and connecting valves", dated 1 February 2012"

which covers the requirements of

EN1213:1999 "Building valves – Copper alloy stop valves for potable water supply in buildings"

and

EN13828:2003 "Building valves – Manually operated copper alloy and stainless steel ball valves for potable water supply in buildings"

Ron Scheepers
Kiwa

Publication of this certificate is allowed.

Advice: consult www.kiwa.nl in order to ensure that this certificate is still valid.

Kiwa Nederland B.V.

Sir Winston Churchilllaan 273
Postbus 70
2280 AB RIJSWIJK
The Netherlands
Tel. +31 88 998 44 00
Fax +31 88 998 44 20
NL.Kiwa.info@Kiwa.com
www.kiwa.nl

Company

Viega GmbH & Co. KG
Viega Platz 1
57439 ATTENDORN
Germany
Tel. +49 (0) 2722 61-0
Fax +49 2722 61-1415
info@viega.de
www.viega.de



Certification process
consists of initial and
regular assessment of:

- quality system
- product

Stop- and ball valves

PRODUCT SPECIFICATION

The products mentioned below belong to this technical approval-with-product certificate

Stop valves with disc

2237 series (press x press) with SC-contour – gunmetal

Art. no.	Size	Connecting ends
26390	DN15	15 x 15
26391	DN15	18 x 18
26392	DN20	22 x 22
26393	DN25	28 x 28
26394	DN32	35 x 35
26395	DN40	42 x 42
26396	DN50	54 x 54

2237.1 series (outer thread x outer thread) – gunmetal

Art. no.	Size	Connecting ends
26384	DN15	G $\frac{3}{4}$ " x G $\frac{3}{4}$ "
26385	DN20	G1" x G1"
26386	DN25	G1 $\frac{1}{4}$ " x G1 $\frac{1}{4}$ "
26387	DN32	G1 $\frac{1}{2}$ " x G1 $\frac{1}{4}$ "
26388	DN40	G1 $\frac{3}{4}$ " x G1 $\frac{3}{4}$ "
26389	DN50	G2 $\frac{3}{8}$ " x G2 $\frac{3}{8}$ "

2337 series (press x press) with SC-contour – stainless steel

Art. no.	Size	Connecting ends
26517	DN15	15 x 15
26518	DN15	18 x 18
26519	DN20	22 x 22
26520	DN25	28 x 28
26521	DN32	35 x 35
26522	DN40	42 x 42
26523	DN50	54 x 54

Ball valves

227010 series (press x press) with SC-contour – brass

Art. no.	Size	Connecting ends
206726	DN15	15 x 15
206987	DN15	18 x 18
206989	DN20	22 x 22
206991	DN25	28 x 28
206993	DN32	35 x 35
206995	DN40	42 x 42
206997	DN50	54 x 54

2275 series (press x press) with SC-contour – brass

Art. no.	Size	Connecting ends
746377	DN15	15 x 15
746384	DN15	18 x 18
746391	DN20	22 x 22
746407	DN25	28 x 28
746414	DN32	35 x 35
746421	DN40	42 x 42
746438	DN50	54 x 54

2275.3 series (press x press) with SC-contour – brass

Art. no.	Size	Connecting ends
746681	DN15	15 x 15
746698	DN15	18 x 18
746704	DN20	22 x 22
746711	DN25	28 x 28
746728	DN32	35 x 35
746735	DN40	42 x 42
746742	DN50	54 x 54

2275.2 series (internal thread x internal thread) – brass

Art. no.	Size	Connecting ends
746827	DN15	Rp $\frac{1}{2}$
746834	DN20	Rp $\frac{3}{4}$
746841	DN25	Rp1
746858	DN32	Rp1 $\frac{1}{4}$
746865	DN40	Rp1 $\frac{1}{2}$
746872	DN50	Rp2

2237.5 series (press x press) with SC-contour – bronze

Art. no.	Size	Connecting ends
756864	DN15	15 x 15
756871	DN15	18 x 18
756888	DN20	22 x 22
756895	DN25	28 x 28
756901	DN32	35 x 35
756918	DN40	42 x 42
756925	DN50	54 x 54

2237.3 series (outer thread x outer thread) – bronze

Art. no.	Size	Connecting ends
756932	DN15	G $\frac{3}{4}$ " x G $\frac{3}{4}$ "
756949	DN20	G1" x G1"
756956	DN25	G1 $\frac{1}{4}$ " x G1 $\frac{1}{4}$ "
756963	DN32	G1 $\frac{1}{2}$ " x G1 $\frac{1}{4}$ "
756970	DN40	G1 $\frac{3}{4}$ " x G1 $\frac{3}{4}$ "
756987	DN50	G2 $\frac{3}{8}$ " x G2 $\frac{3}{8}$ "

2337.5 series (press x press) with SC-contour – stainless steel

Art. no.	Size	Connecting ends
757854	DN15	15 x 15
757861	DN15	18 x 18
757878	DN20	22 x 22
757885	DN25	28 x 28
757892	DN32	35 x 35
757908	DN40	42 x 42
757915	DN50	54 x 54

2270 series (pipe x pipe) for PEXfit system - brass

Art. no.	Size	Connecting ends
205635	DN15	15 x 15
205659	DN20	22 x 22

2275.10 series (press x press) with SC-contour – brass

Art. no.	Size	Connecting ends
774851	DN15	15 x 15
774868	DN15	18 x 18
774875	DN20	22 x 22
774882	DN25	28 x 28
774899	DN32	35 x 35
774905	DN40	42 x 42
774912	DN50	54 x 54

2275.4 series (press x internal thread) with SC-contour – brass

Art. no.	Size	Connecting ends
746759	DN15	15 x Rp $\frac{1}{2}$
746766	DN15	18 x Rp $\frac{1}{2}$
746773	DN20	22 x Rp $\frac{3}{4}$
746780	DN25	28 x Rp1
746797	DN32	35 x Rp1 $\frac{1}{4}$
746803	DN40	42 x Rp1 $\frac{1}{2}$
746810	DN50	54 x Rp2

2275.5 series (internal thread x internal thread) with drainage – brass

Art. no.	Size	Connecting ends
746759	DN15	Rp $\frac{1}{2}$
746766	DN20	Rp $\frac{3}{4}$
746773	DN25	Rp1
746780	DN32	Rp1 $\frac{1}{4}$
746797	DN40	Rp1 $\frac{1}{2}$
746803	DN50	Rp2

Stop- and ball valves

2275.1 series (outer thread x outer thread) – brass

Art. no.	Size	Connecting ends
746940	DN15	G $\frac{3}{4}$ " x G $\frac{3}{4}$ "
746957	DN20	G1" x G1"
746964	DN25	G1 $\frac{1}{4}$ " x G1 $\frac{1}{4}$ "
746971	DN32	G1 $\frac{1}{2}$ " x G1 $\frac{1}{4}$ "
746988	DN40	G1 $\frac{3}{4}$ " x G1 $\frac{3}{4}$ "
746995	DN50	G2 $\frac{3}{8}$ " x G2 $\frac{3}{8}$ "

2275.6 series (outer thread x outer thread) with drainage–brass

Art. no.	Size	Connecting ends
747008	DN15	G $\frac{3}{4}$ " x G $\frac{3}{4}$ "
747015	DN20	G1" x G1"
747022	DN25	G1 $\frac{1}{4}$ " x G1 $\frac{1}{4}$ "
747039	DN32	G1 $\frac{1}{2}$ " x G1 $\frac{1}{4}$ "
747046	DN40	G1 $\frac{3}{4}$ " x G1 $\frac{3}{4}$ "
747053	DN50	G2 $\frac{3}{8}$ " x G2 $\frac{3}{8}$ "

Fitness for contact with drinking water



This product is approved on the basis of the requirements for hygienic aspects set in the "Regeling materialen en chemicaliën drink- en warm tapwatervoorziening" ("Materials and chemicals in the supply of drinking water and warm tap water Regulation" dated 01-07-2017; published in the Government Gazette).

These hygienic aspects are based on two main criteria. The product shall permanently comply with:

- The product recipe approved during the assessment procedure. This recipe is not to be changed without prior approval by Kiwa according to the Kiwa approval procedure for the hygienic aspects;
- Specific product requirements for the hygienic aspects.

The recipe and specific product requirements are laid down in the for confidentiality reasons undisclosed 'appendix hygienic aspects' to this certificate.

MARKING

The Kiwa®-mark products are marked with the word mark "KIWA"  or the abbreviated mark .

Place of the mark:

- on the body

Compulsory specifications:

- manufacturer's name or mark: on the body,
- nominal size: "DN.." on the body
- marking as specified in EN1213 or EN13828

Method of marking:

- Non-erasable;
- visible after assembly.

APPLICATION AND USE

Stop- and connecting valves are designed to shut off, if desired temporarily, conduit pipes of drinking water installations intended for transport of drinking water with a maximum pressure of 1000kPa and a water temperature with a maximum of 65°C. Using the products in water installation with a (temporarily) temperature up to 90°C is possible. However, this may affect the durability of some parts and the contact temperature of the operation handle.

RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- Viega GmbH & Co. KG
- and, if necessary,
- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.