

Certificate



Certificate
91464/05

Issued	15/03/2026	Replaces	91464/04
Contract number	Q96/060	Scope	AR 6
		Page	1 of 3

Product certificate

Plumbing fittings with ends for capillary soldering, capillary brazing and/ or threaded connections

Based on pre-certification tests as well as periodic inspections by Kiwa Nederland B.V., the products referred to in this certificate and marked with the GASTEC QA mark, supplied by

Viega GmbH & Co.KG

may, on delivery, be relied upon to comply with the GASTEC QA Approval Requirements 6, for “Plumbing fittings with ends for capillary soldering, capillary brazing and/ or threaded connections” dated February 2025.

Wim van Loon
Managing Director Nederland

This certificate is issued by Kiwa Nederland B.V. in conjunction with the KIWA regulations for Certification 2017.

This certificate consists of 3 page(s).

Publication of this certificate is allowed.

Advice: consult www.kiwa.com in order to ensure that this certificate is still valid.



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Certificate number	91464/05	Replaces	91464/04
Issued	15/03/2026	Scope	AR 6
Contract number	Q96/060	Page	2 of 3

Plumbing fittings with ends for capillary soldering, capillary brazing and/ or threaded connections

PRODUCT SPECIFICATION

Solder fittings for capillary soldering of copper pipes according to GASTEC QA Approval requirements 5.

Material: copper - Cu-DHP (CW024A)

Socket, type 95270

12 mm
15 mm
22 mm
28 mm
35 mm
42 mm
54 mm

Cap, type 95301

12 mm
15 mm
22 mm
28 mm
35 mm
42 mm
54 mm

Fitting reducer, type 95243

15 x 12	42 x 28
22 x 12	42 x 35
22 x 15	54 x 22
28 x 15	54 x 28
28 x 22	54 x 35
35 x 22	54 x 42
35 x 28	

Fitting spigot – socket, type 95240

15 x 12	35 x 28
22 x 15	42 x 28
42 x 15	42 x 22
28 x 22	42 x 35
28 x 12	54 x 28
28 x 15	54 x 35
35 x 15	54 x 42
35 x 22	

Knee 90°, type 95002A:

12 mm
15 mm
22 mm
28 mm
35 mm
42 mm
54 mm

Knee 90° spigot – socket, type 95001A:

12 mm
15 mm
22 mm
28 mm
35 mm
42 mm
54 mm

Knee 45°, type 95041:

12 mm
15 mm
22 mm
28 mm
35 mm
42 mm
54 mm

Knee 45° spigot – socket, type 95040:

12 mm
15 mm
22 mm
28 mm
35 mm
42 mm
54 mm

Elbow, type 95060:

12 mm
15 mm
22 mm
28 mm
35 mm
42 mm
54 mm

Certificate number	91464/05	Replaces	91464/04
Issued	15/03/2026	Scope	AR 6
Contract number	Q96/060	Page	3 of 3

Plumbing fittings with ends for capillary soldering, capillary brazing and/ or threaded connections

T-piece, type 95130:

12 x 12 x 12 mm	22 x 12 x 12 mm	28 x 28 x 28 mm
12 x 15 x 12 mm	22 x 22 x 22 mm	28 x 28 x 15 mm
15 x 15 x 12 mm	22 x 15 x 15 mm	28 x 12 x 28 mm
15 x 15 x 15 mm	22 x 12 x 22 mm	28 x 15 x 28 mm
15 x 12 x 12 mm	22 x 15 x 22 mm	28 x 15 x 22 mm
15 x 12 x 15 mm	22 x 22 x 15 mm	28 x 22 x 15 mm
15 x 22 x 15 mm	22 x 28 x 22 mm	28 x 22 x 22 mm
		28 x 28 x 22 mm
		28 x 22 x 28 mm

APPLICATION AND USE

Copper and copper alloy fittings with ends for capillary soldering or capillary brazing to copper tubes according to the GASTEC QA approval requirements 5 and/or thread connections for the transport of natural gas and liquefied petroleum gas.

MARKING

- GASTEC QA, GASTEC QA logo or punch mark.
- Manufacturer's identity symbol or trademark
- If practicable nominal diameter
- Number and part of standard: EN 1254-1

Fittings manufactured from dezincification resistant copper-zinc alloys shall be legibly and durably marked in accordance with either:

- a) for grade A material use symbol QI or characters DRA;
- b) for grade B material, use characters DRB.

RECOMMENDATIONS FOR END USERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport.

Consult the producer's processing guidelines for the proper storage and transport methods.

Check whether this certificate is still valid by consulting Kiwa Nederland B.V. or the Kiwa website.

If you should reject a product on the basis of the above, please contact the supplier and, if necessary, Kiwa Nederland B.V.
