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Product Certificate

## Plumbing fittings with ends for capillary soldering, capillary brazing and/ or threaded connections

Based on pre-certification tests as well as periodic inspections by Kiwa Nederland B.V., the products referred to in this certificate and marked with the GASTEC QA mark, supplied by

### Viega GmbH & Co. KG

may, on delivery, be relied upon to comply with the GASTEC QA Approval Requirements 6, for " Plumbing fittings with ends for capillary soldering, capillary brazing and/ or threaded connections", dated September 2019.

Ron Scheepers  
Kiwa

This certificate is issued by Kiwa Nederland B.V. in conjunction with the KIWA regulations for Certification 2017.

This certificate consists of 3 pages.  
Publication of the certificate is allowed.

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## Plumbing fittings with ends for capillary soldering, capillary brazing and/ or threaded connections

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### PRODUCT SPECIFICATION

Solder fittings for capillary soldering of copper pipes according to the GASTEC QA Approval requirements 5.

Material: copper.

#### Socket, type 95270

12 mm  
15 mm  
22 mm  
28 mm  
35 mm  
42 mm  
54 mm

#### Cap, type 95301

12 mm  
15 mm  
22 mm  
28 mm  
35 mm  
42 mm  
54 mm

#### Fitting reducer, type 95243

15 x 12	42 x 28
22 x 12	42 x 35
22 x 15	54 x 22
28 x 15	54 x 28
28 x 22	54 x 35
35 x 22	54 x 42
35 x 28	

#### Fitting spigot – socket, type 95240

15 x 12	54 x 28
22 x 15	35 x 15
42 x 15	35 x 22
28 x 22	42 x 22
28 x 12	42 x 35
28 x 15	54 x 35
35 x 28	54 x 42
42 x 28	

#### Knee 90°, type 95002A:

12 mm  
15 mm  
22 mm  
28 mm  
35 mm  
42 mm  
54 mm

#### Knee 90° spigot – socket, type 95001A:

12 mm  
15 mm  
22 mm  
28 mm  
35 mm  
42 mm  
54 mm

#### Knee 45°, type 95041:

12 mm  
15 mm  
22 mm  
28 mm  
35 mm  
42 mm  
54 mm

#### Knee 45° spigot – socket, type 95040:

12 mm  
15 mm  
22 mm  
28 mm  
35 mm  
42 mm  
54 mm

#### Elbow, type 95060:

12 mm  
15 mm  
22 mm  
28 mm  
35 mm  
42 mm  
54 mm

#### T-piece, type 95130:

12 x 12 x 12 mm  
12 x 15 x 12 mm  
15 x 15 x 12 mm  
15 x 15 x 15 mm  
15 x 12 x 12 mm  
15 x 12 x 15 mm  
15 x 22 x 15 mm

22 x 12 x 12 mm  
22 x 22 x 22 mm  
22 x 15 x 15 mm  
22 x 12 x 22 mm  
22 x 15 x 22 mm  
22 x 22 x 15 mm  
22 x 28 x 22 mm

28 x 28 x 28 mm  
28 x 28 x 15 mm  
28 x 12 x 28 mm  
28 x 15 x 28 mm  
28 x 15 x 22 mm  
28 x 22 x 15 mm  
28 x 22 x 22 mm  
28 x 28 x 22 mm  
28 x 22 x 28 mm

### APPLICATION AND USE

Copper and copper alloy fittings with ends for capillary soldering or capillary brazing to copper tubes according to the GASTEC QA approval requirements 5 and/or thread connections for the transport of gas.

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## **Plumbing fittings with ends for capillary soldering, capillary brazing and/ or threaded connections**

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### MARKING

- GASTEC QA, GASTEC QA logo or trademark.
- Name or trademark of the manufacturer
- Nominal diameter
- Reference to standard: EN 1254-1
- Fittings manufactured from dezincification resistant copper-zinc alloys and capable of meeting the requirements of NEN-EN 1254-1 4.5.3 shall be legibly and durable marked in accordance with either a) or b) as follows:
  - for grade A material use symbol CR or characters DRA;
  - for grade B material use characters DRB

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### RECOMMENDATIONS FOR END USERS

Check at the time of delivery whether:

- the producer has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport.

Consult the producer's processing guidelines for the proper storage and transport methods.

Check whether this certificate is still valid by consulting Kiwa Nederland B.V. or the Kiwa website.

If you should reject a product on the basis of the above, please contact the supplier and, if necessary, Kiwa Nederland B.V.

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