

# Kitemark™ Certificate

This is to certify that:

Viega GmbH & Co. KG  
Viega Platz 1  
Attendorn  
57439  
Germany

Holds Certificate Number:

KM 752687

In respect of:

**prEN 10358:2012**  
**Unalloyed steel plumbing fittings - Fittings with press ends for metallic tubes**

This issues the right and licence to use the Kitemark in accordance with the Kitemark Terms and Conditions governing the use of the Kitemark, as may be updated from time to time by BSI Assurance UK Ltd (the "Conditions"). All defined terms in this Certificate shall have the same meaning as in the Conditions.

The use of the Kitemark is authorized in respect of the Product(s) detailed on this Certificate provided at or from the above address.



For and on behalf of BSI:

Shahm Barhom, Group Product Certification Director

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# Kitemark™ Certificate

No. KM 752687

**prEN 10358: 2012 Unalloyed steel plumbing fittings. Fittings with press ends for unalloyed steel tubes**

**Megapress, Megapress S and Megapress G for Water and Gas Press fittings**

**Megapress:** Maximum operating temperature +110°C

System	Item	Model No.	Sizes
Megapress	Adaptor with R male thread	4211	3/8" x R3/8", 3/8" x R1/2", 1/2" x R1/2", 3/4" x R3/4", 1" x R1", 1 1/4" x R1 1/4", 1 1/2" x R1 1/2" and 2" x R2" sizes with Female/R male thread
	Adaptor with R male thread	4211.3	44.5mm x R1", 44.5mm x R1 1/4", 44.5mm x R1 1/2", 57mm x R1 1/4", 57mm x R1 1/2" and 57mm x R2" sizes with Female/R male thread
	Adaptor with Rp female thread	4212	3/8" x Rp3/8", 3/8" x Rp1/2", 1/2" x Rp1/2", 3/4" x Rp3/4", 1" x Rp1", 1 1/4" x Rp1 1/4", 1 1/2" x Rp1 1/2" and 2" x Rp2" sizes with Female/Rp female thread
	Adaptor with Rp female thread	4212.5	1" x Rp1/2", 1" x Rp3/4", 1 1/4" x Rp1/2", 1 1/4" x Rp3/4" and 1 1/4" x Rp1" sizes with Male/Rp female thread
	Adaptor to Prestabo*	4213*	3/8" x 15mm, 1/2" x 15mm, 1/2" x 18mm, 3/4" x 15mm, 3/4" x 22mm, 1" x 15mm, 1" x 28mm, 1 1/4" x 35mm 1 1/2" x 42mm and 2" x 54mm sizes with Female/Prestabo*(metric)
	Adaptor to grooved sizes	4213.1	1" x DN25, 1 1/4" x DN32, 1 1/2" x DN40 and 2" x DN50 sizes with Female/Male(grooved)
	Adaptor to metric sizes (silicon bronze)	4213.2	1/2" x 15mm, 1/2" x 18mm, 3/4" x 22mm, 1" x 28mm, 1 1/4" x 35mm, 1 1/2" x 42mm and 2" x 54mm sizes with Female/Female(metric)
	Coupling	4215	3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with Female/Female
	Reducer	4215.1	1/2" x 3/8", 3/4" x 3/8", 3/4" x 1/2", 1" x 1/2", 1" x 3/4", 1 1/4" x 1/2", 1 1/4" x 3/4", 1 1/4" x 1", 1 1/2" x 1/2", 1 1/2" x 3/4", 1 1/2" x 1", 1 1/2" x 1 1/4", 2" x 1/2", 2" x 3/4", 2" x 1", 2" x 1 1/4" and 2" x 1 1/2" sizes with Male/Female
	Reducer	4215.2	3/4" x 1/2" and 1" x 1/2" sizes with Female/Female
	Coupling no stop	4215.4	3/8", 1/2", 3/4" and 1" sizes with Female/Male
	Coupling no stop	4215.5	3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with Female/Female
	Reducer	4215.7	1 1/2" x 44.5mm and 2" x 57mm sizes with Female/Female
	90° Elbow	4216	3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with Female/Female
90° Elbow	4216.1	3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with Female/Male	

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**prEN 10358: 2012 Unalloyed steel plumbing fittings. Fittings with press ends for unalloyed steel tubes**

**Megapress, Megapress S and Megapress G for Water and Gas Press fittings**

**Megapress:** Maximum operating temperature +110°C (Continued)

Megapress	Tee with Rp female thread	4217.2	1/2" x Rp1/2" x 1/2", 3/4" x Rp1/2" x 3/4", 1" x Rp1/2" x 1", 1" x Rp3/4" x 1", 1 1/4" x Rp1/2" x 1 1/4", 1 1/4" x Rp3/4" x 1 1/4", 1 1/4" x Rp1" x 1 1/4", 1 1/2" x Rp1/2" x 1 1/2", 1 1/2" x Rp3/4" x 1 1/2", 1 1/2" x Rp1" x 1 1/2", 2" x Rp1/2" x 2", 2" x Rp3/4" x 2" and 2" x Rp1" x 2" sizes with Female/Rp female thread/Female
	Equal and reduction Tee	4218	3/8" x 3/8" x 3/8", 1/2" x 1/2" x 1/2", 3/4" x 1/2" x 3/4", 3/4" x 3/4" x 3/4", 1" x 1/2" x 1", 1" x 3/4" x 1", 1" x 1" x 1", 1 1/4" x 1/2" x 1 1/4", 1 1/4" x 3/4" x 1 1/4", 1 1/4" x 1" x 1 1/4", 1 1/4" x 1 1/4" x 1 1/4", 1 1/2" x 1/2" x 1 1/2", 1 1/2" x 3/4" x 1 1/2", 1 1/2" x 1" x 1 1/2", 1 1/2" x 1 1/4" x 1 1/2", 1 1/2" x 1 1/2" x 1 1/2", 2" x 1/2" x 2", 2" x 3/4" x 2", 2" x 1" x 2", 2" x 1 1/4" x 2", 2" x 1 1/2" x 2" and 2" x 2" x 2" sizes with Female/Female/Female
	45° Elbow	4226	3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with Female/Female
	45° Elbow	4226.1	3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with Female/Male
	Caps	4256	3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with Female
	Flanges PN 10/16	4259	1 1/4" x DN32, 1 1/2" x DN40 and 2" x DN50 sizes with Female/flange(PN10/16)
	Flanges PN 6	4259.1	1 1/4" x DN32, 1 1/2" x DN40 and 2" x DN50 sizes with Female/flange(PN6)
	Unions	4263	1/2" x G3/4", 3/4" x G1", 1" x G1 1/4", 1" x G1 1/2", 1 1/4" x G1 1/2", 1 1/4" x G2", 1 1/2" x G1 1/2", 2" x G2" and 2" x G2 3/8" sizes with Female/G female thread
	Unions	4265	1/2" x R1 1/2", 3/4" x R3/4", 1" x R1", 1 1/4" x R1 1/4", 1 1/2" x R1 1/2" and 2" x R2" sizes with Female/R male thread
	Seal (EPDM)	4289	3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes

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**prEN 10358: 2012 Unalloyed steel plumbing fittings. Fittings with press ends for unalloyed steel tubes**  
**Megapress, Megapress S and Megapress G for Water and Gas Press fittings**

**Megapress S:** Maximum operating temperature +140°C

System	Item	Model No.	Sizes
Megapress S	Adaptor with R male thread	4311	3/8" x R3/8", 1/2" x R1/2", 3/4" x R3/4", 1" x R1", 1 1/4" x R1 1/4", 1 1/2" x R1 1/2" and 2" x R2" sizes with female/R male thread
	Adaptor with Rp female thread	4312	3/8" x Rp3/8", 1/2" x Rp1/2", 3/4" x Rp3/4", 1" x Rp1", 1 1/4" x Rp1 1/4", 1 1/2" x Rp1 1/2" and 2" x Rp2" sizes with female/Rp female thread
	Adaptor with Rp female thread	4312.7	3/4" x Rp1/2" and 1" x Rp1/2" sizes with male/Rp female thread
	Unions	4363	1/2" x G3/4", 3/4" x G1", 1" x G1 1/4", 1 1/4" x G1 1/2", 1 1/2" x G2" and 2" x G2 3/8" sizes with female/G female thread
	Unions	4365	1/2" x R1/2", 3/4" x R3/4", 1" x R1", 1 1/4" x R1 1/4", 1 1/2" x R1 1/2" and 2" x R2" sizes with female/R male thread
	Coupling	4315	3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with female/female
	Reducer	4315.1	1/2" x 3/8", 3/4" x 3/8", 3/4" x 1/2", 1" x 3/8", 1" x 1/2", 1" x 3/4", 1 1/4" x 1", 1 1/2" x 1", 1 1/2" x 1 1/4", 2" x 1", 2" x 1 1/4" and 2" x 1 1/2" sizes with male/female
	Coupling no stop	4315.5	3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with female/female
	90° Elbow	4316	3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with female/female
	90° Elbow	4316.1	3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with female/male
	Tee with Rp female thread	4317.2	1/2" x Rp1/2" x 1/2", 3/4" x Rp1/2" x 3/4", 1" x Rp3/4" x 1", 1 1/4" x Rp3/4" x 1 1/4", 1 1/2" x Rp3/4" x 1 1/2" and 2" x Rp3/4" x 2" sizes with female/Rp female thread/female
	Tee equal	4318	3/8" x 3/8" x 3/8", 1/2" x 1/2" x 1/2", 3/4" x 3/4" x 3/4", 1" x 1" x 1", 1 1/4" x 1 1/4" x 1 1/4", 1 1/2" x 1 1/2" x 1 1/2" and 2" x 2" x 2" sizes with female/female/female
	Tee reducer	4318	1" x 1/2" x 1", 1 1/4" x 3/4" x 1 1/4", 1 1/2" x 1/2" x 1 1/2", 1 1/2" x 1" x 1 1/2", 2" x 3/4" x 2" and 2" x 1 1/4" x 2" sizes with Female/Female/female

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**prEN 10358: 2012 Unalloyed steel plumbing fittings. Fittings with press ends for unalloyed steel tubes**

**Megapress, Megapress S and Megapress G for Water and Gas Press fittings**

**Megapress S:** Maximum operating temperature +140°C (Continued)

System	Item	Model No.	Sizes
Megapress S	Elbow 45°	4326	3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with female/female
	Elbow 45°	4326.1	3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with female/male
	Caps	4356	3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with female
	Flanges PN 10/16	4359	3/4" x DN20, 1" x DN25, 1 1/4" x DN32, 1 1/2" x DN40 and 2" x DN50 sizes with female/flange (PN10/16)
	Flanges PN 6	4359.1	3/4" x DN20, 1" x DN25, 1 1/4" x DN32, 1 1/2" x DN40 and 2" x DN50 sizes with female/flange (PN6)
	Flanges PN 25/40	4359.6	3/4" x DN20, 1" x DN25, 1 1/4" x DN32, 1 1/2" x DN40 and 2" x DN50 sizes with female/flange (PN25/40)
	Seal (FKM)	4386	3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes

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**prEN 10358: 2012 Unalloyed steel plumbing fittings. Fittings with press ends for unalloyed steel tubes**

**Megapress, Megapress S and Megapress G for Water and Gas Press fittings**

**Megapress S XL:** Maximum operating temperature +140°C

System	Item	Model No.	Sizes
Megapress S XL	Adaptor with R male thread	4211XL	2½" x R2½", 3" x R3" and 4" x R4" sizes with Female/R male thread
	Adaptor with Rp female thread	4212XL	2½" x Rp2½", 3" x Rp2", 3" x Rp3" and 4" x Rp4" sizes with Female/Rp female thread
	Adapter to Prestabo XL*	4213XL*	2½" x 76.1mm, 3" x 88.9mm and 4" x 108mm sizes with Female/Prestabo XL*(metric)
	90° Adapter with R male thread	4214XL	3" x R3" size with Female/R male thread
	Coupling	4215XL	2½", 3" and 4" sizes with Female/Female
	Reducer	4215.1XL	2½" x 2", 3" x 2", 3" x 2½", 4" x 2", 4" x 2½" and 4" x 3" sizes with Male/Female
	Coupling no stop	4215.5XL	2½", 3" and 4" sizes with Female/Female
	90° Elbow	4216XL	2½", 3" and 4" sizes with Female/Female
	90° Elbow	4216.1XL	2½", 3" and 4" sizes with Female/Male
	Tee with Rp female thread	4217.2XL	2½" x Rp¾" x 2½", 3" x Rp¾" x 3", 3" x Rp2" x 3", 3" x Rp2½" x 3" and 4" x Rp¾" x 4" sizes with Female/Rp female thread/Female
	Equal and reduction Tee	4218XL	2½" x 1" x 2½", 2½" x 1¼" x 2½", 2½" 1½" x 2½", 2½" x 2" x 2½", 2½" x 2½" x 2½", 3" x 1" x 3", 3" x 1¼" x 3", 3" 1½" x 3", 3" x 2" x 3", 3" x 2½" x 3", 3" x 3" x 3", 4" x 1" x 4", 4" x 1¼" x 4", 4" 1½" x 4", 4" x 2" x 4", 4" x 2½" x 4", 4" x 3" x 4" and 4" x 4" x 4" sizes with Female/Female/Female
	45° Elbow	4226XL	2½", 3" and 4" sizes with Female/Female
	45° Elbow	4226.1XL	2½", 3" and 4" sizes with Female/Male
	Caps	4256XL	2½" x R¾", 3" x R¾" and 4" x R¾" sizes with Female/R male thread
	Flanges PN 10/16	4259XL	2½" x DN65, 3" x DN80 and 4" x DN100 sizes with Female/flange(PN10/16)
	Flanges PN 6	4259.1XL	2½" x DN65, 3" x DN80 and 4" x DN100 sizes with Female/flange(PN6)
	Flanges PN 25/40	4259.6XL	2½" x DN65, 3" x DN80 and 4" x DN100 sizes with female/flange (PN25/40)
Seal (FKM)	4286XL	2½", 3" and 4" sizes	

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**Megapress, Megapress S and Megapress G for Water and Gas Press fittings**

**Megapress G:** Gas Ambient Temperature Range: -20°C to +70°C. High Thermal Capacity: 650°C for 30 mins.  
MOP: 5 bar (external above ground), 1 bar (within buildings that are subject to fire regulations).

System	Item	Model No.	Sizes
Megapress G	Adaptor with R male thread	4611	1/2" x R1/2", 3/4" x R3/4", 1" x R1", 1 1/4" x R1 1/4", 1 1/2" x R1 1/2" and 2" x R2" sizes with Female/R male thread
	Adaptor with Rp female thread	4612	1/2" x Rp1/2", 3/4" x Rp1/2", 3/4" x Rp3/4", 1" x Rp3/4", 1" x Rp1", 1 1/4" x Rp1 1/4", 1 1/2" x Rp1 1/2" and 2" x Rp2" sizes with Female/Rp female thread
	Coupling	4615	1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with Female/Female
	Reducer	4615.1	3/4" x 1/2", 1" x 1/2", 1" x 3/4", 1 1/4" x 3/4", 1 1/4" x 1", 1 1/2" x 3/4", 1 1/2" x 1", 1 1/2" x 1 1/4", 2" x 1 1/4" and 2" x 1 1/2" sizes with Male/Female
	Coupling no stop	4615.5	1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with Female/Female
	90° Elbow	4616	1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with Female/Female
	90° Elbow	4616.1	1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with Female/Male
	Tee with Rp female thread	4617.2	3/4" x Rp1/2" x 3/4", 3/4" x Rp3/4" x 3/4", 1" x Rp1/2" x 1", 1" x Rp3/4" x 1", 1" x Rp1" x 1", 1 1/4" x Rp1/2" x 1 1/4", 1 1/4" x Rp3/4" x 1 1/4", 1 1/4" x Rp1" x 1 1/4", 1 1/2" x Rp1/2" x 1 1/2", 1 1/2" x Rp3/4" x 1 1/2", 1 1/2" x Rp1" x 1 1/2", 2" x Rp1/2" x 2", 2" x Rp3/4" x 2" and 2" x Rp1" x 2" sizes with Female/Rp female thread/Female
	Equal and reduction Tee	4618	1/2" x 1/2" x 1/2", 3/4" x 1/2" x 3/4", 3/4" x 3/4" x 3/4", 1" x 1/2" x 1", 1" x 3/4" x 1", 1" x 1" x 1", 1 1/4" x 3/4" x 1 1/4", 1 1/4" x 1" x 1 1/4", 1 1/4" x 1 1/4" x 1 1/4", 1 1/2" x 3/4" x 1 1/2", 1 1/2" x 1" x 1 1/2", 1 1/2" x 1 1/4" x 1 1/2", 1 1/2" x 1 1/2" x 1 1/2", 2" x 3/4" x 2", 2" x 1" x 2", 2" x 1 1/4" x 2", 2" x 1 1/2" x 2" and 2" x 2" x 2" sizes with Female/Female/Female
	45° Elbow	4626	1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with Female/Female
	45° Elbow	4626.1	1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with Female/Male
	Caps	4656	1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes with Female
	Flanges	4659.5	1/2" x DN15, 3/4" x DN20, 1" x DN25, 1 1/4" x DN32, 1 1/2" x DN40 and 2" x DN50 sizes with Female/flange
	Unions	4661	3/4" x G13/8" and 1" x G13/8" sizes with Female/G female thread
Seal (HNBR)	4687	1/2", 3/4", 1", 1 1/4", 1 1/2" and 2" sizes	

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**Megapress, Megapress S and Megapress G for Water and Gas Press fittings**

## Materials Specifications:

Material	Composition
Fittings	1.0308 E235 Non-alloyed Steel
Separator Ring	Megapress: 1.4301 Stainless Steel Megapress S: 1.4301 Stainless Steel Megapress S XL: PBT Megapress G 1/2" to 1 1/4": CuZn15 Megapress G 1 1/2": CuSn4Zn6Pb3-C-GC Megapress G 2": CuSi4Zn9MnP-C (CC246E)
Grip Ring	1.4021 Stainless Steel
O-ring Megapress (Water)	EPDM
O-ring Megapress S (Water)	FKM
O-ring Megapress G (Gas)	HNBR

Gas Fittings are identified as Megapress "G" with a Yellow HNBR O-ring. Megapress and Megapress S variants are not suitable for use with gas.

\*Threads, flanges and Prestabo features are not covered by this certificate.

## Manufacturing Locations:

Viega GmbH & Co. KG  
Viega Straße 1  
Großheringen  
99518  
Germany

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